



## INTERCOACH 5075 M

<b>DESCRIPTION</b>	Waterborne acrylic, fast drying primer for metals. Chromate free.										
<b>SPECIFICATIONS</b>	/.										
<b>PRETREATMENT</b>	<ol style="list-style-type: none"><li>1. Clean dry with Scotch Brite Red Type A very fine.</li><li>2. Remove dust by using air pressure or clean cloth.</li><li>3. Degrease with isopropanol or other approved solvent.</li><li>4. Check result with water-break test (water drop has to spread out).</li></ol>										
<b>APPLICATION</b>	<p>Any usual spray equipment. Pneumatic equipment with nozzle orifice 1.6-2.0 mm. Airless with a nozzle orifice 0.013 inch. Spray viscosity (20°C):     Ca. 40 seconds DIN Cup 4     Ca. 20 seconds ZAHN Cup 3     Ca. 27 seconds ISO Cup 6 Application of the topcoat is possible after 15-30 minutes.</p>										
<b>OPTIMAL WORKING CONDITIONS</b>	<table><tr><td>Temperature</td><td>15-35°C (60-95°F)</td></tr><tr><td>Relative humidity</td><td>10-80%</td></tr></table>	Temperature	15-35°C (60-95°F)	Relative humidity	10-80%						
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<b>CLEANING EQUIPMENT</b>	Clean equipment immediately after use with water.										
<b>PRECAUTIONS</b>	<p>Use masks and respiratory devices. See SDS for further detailed information.</p>										
<b>DRYING TIMES (T=25°C/R.H.55%) (ASTM D5895)</b>	<table><tr><td>Set to touch:</td><td>3 minutes</td></tr><tr><td>Tack free:</td><td>4 minutes</td></tr><tr><td>Dry hard:</td><td>7 minutes</td></tr><tr><td>Dry through:</td><td>9 minutes</td></tr><tr><td>Full cure:</td><td>3 days</td></tr></table> <p>Flash off time between coats or before oven cure: 15-30 minutes.</p>	Set to touch:	3 minutes	Tack free:	4 minutes	Dry hard:	7 minutes	Dry through:	9 minutes	Full cure:	3 days
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<b>COLOURS</b>	White (pastels and medium-dark colours are available)	
<b>DENSITY</b>	1.15-1.19 kg/L	9.6-10.0 lb. /gal.
<b>VOC (ASTM D3960)</b>	145-160 g/L less water	1.21-1.34 lb. /gal less water
<b>SOLIDS CONTENT (ASTM D5201)</b>	50% by weight 40% by volume	
<b>THEORETICAL SPREADING RATE</b>	8.0 m <sup>2</sup> /L @ 50 microns	
<b>PACKAGING</b>	1 kg 5 kg 1 Gallon	
<b>STORAGE STABILITY</b>	In closed containers and at T=5-25°C (41-77°F): 1 year.	

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